

**TEST REPORT:** No. CPSA/221201333-CB05532 REPORTED DATE: 06-December-2022

Job Ref. C&P/2022-10-20-038

#### SHOWA DENKO MATERIALS (MALAYSIA) SDN BHD

2512, JALAN PERUSAHAAN BARU, KAWASAN PERUSAHAAN PERAI, 13600 PERAI, PENANG, MALAYSIA.

The following sample(s) was/were submitted and identified by applicant as:

SAMPLE DESCRIPTION **Epoxy Molding Compound** 

CEL-8240HF 16 Series

SAMPLE RECEIVED 20-October-2022

**TESTING PERIOD** 20-October-2022 to 06-December-2022

**TEST REQUESTED** Selected test(s) as requested by customer -PLEASE REFER TO NEXT PAGE(S)-**TEST METHOD TEST RESULT** -PLEASE REFER TO NEXT PAGE(S)-

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**TEST RESULTS:** 

Sample Description:

**Test Part Description** 

-PLEASE REFER TO PAGE 1-

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Parameter(s):	Unit	Test Method	Result	MDL	Limit
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.	N.D.	2	Max 100
Lead (Pb)	mg/kg	With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.	N.D.	2	Max 1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+A1:2017, determination of Mercury by ICP-OES.	N.D.	2	Max 1000
Hexavalent Chromium (CrVI)	mg/kg	With reference to IEC 62321-7-2:2017, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis.	N.D.	8	Max 1000
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	Max 1000
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-

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TEST RESULTS:

<u>Test Part Description</u>

Sample Description: -PLEASE REFER TO PAGE 1-

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Parameter(s):	Unit	Test Method	Result	MDL	Limit
Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Sum of PBDEs	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	Max 1000
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-

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**TEST RESULTS:** 

**Test Part Description** 

Sample Description: -PLEASE REFER TO PAGE 1-

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Parameter(s):	Unit	Test Method	Result	MDL	Limit
Dibutyl phthalate (DBP) (CAS No. 84-74-2)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000
Benzyl butyl phthalate (BBP) (CAS No. 85-68-7)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000
Di(2-ethylhexyl) phthalate (DEHP) (CAS No. 117-81-7)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000
Diisobutyl phthalate (DIBP) (CAS No. 84-69-5)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000

(a) mg/kg = ppm; (0.1wt% = 1000ppm) Note:

(b) N.D. = Not Detected

(c) MDL = Method Detection Limit

(d) - = Not regulated

- (e) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (f) a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI.
  - b. The sample is negative for CrVI if CrVI is N.D. (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating.
  - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive unavoidable coating variations may influence the determination.
    - For corrosion protection coatings on metals: Information on storage conditions and production date of the tested sample is unavailable and thus results of Cr(VI) represent status of the sample at the time of testing.
- (g)The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

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**Test Part Description** 

Sample Description: -PLEASE REFER TO PAGE 1-

# SHOWA DENKO MATERIALS (MALAYSIA) SDN BHD CB05532 07 09 09 04 08 06 001 01 30 20 шш 20 40 30 50 10 100 30 80 70

SGS authenticate the photo on original report only

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### 2. DETERMINATION OF LEAD CONTENT BY IEC 62321-52013

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Sample Receiving and Registration

Sample Preparation

Weigh sample (0.2-0.5g) into digestion vessel

Acid digestion(Microwave)

"Totally Dissolved"

Filtration

Analyses by ICP

#### 1. DETERMINATION OF CADMIUM CONTENT BY IEC 62321-52013

Sample Receiving and Registration

Sample Preparation

Weigh sample (0.2-0.5g) into digestion vessel

Acid digestion(Microwave)

"TotallyDissolved"

Filtration

Analyses by ICP

#### 3. DETERMINATION OF MERCURY CONTENT BY IEC 62321-42013/AMD12017

Sample Receiving and Registration

Sample Preparation

Weigh sample (0.1-0.5g) into digestion vessel

Acid digestion(Microwave)

"TotallyDissolved"

Filtration

Analyses by ICP

#### 4a. DETERMINATION OF HEXAVALENT CHROMIUM BY IEC 62321-7-2 2017 (Other Materials)

Sample Preparation

Digestional 150~160°C

Separating to Obtain Aqueous Phase

pH Adjustment

Add Diphenyl-Carbazide for Color Development

Analyses by UV-Spectrophotometer (540 nm)

#### 4b. DETERMINATION OF HEXAVALENT CHROMIUM BY IEC 62321-7-22017 (Soluble Polymers)

Sample Preparation

Add Digestion Solution

Ultrasonicate Sample

pH Adjustment

Add Diphenyl-Carbazide for Colour Development

Analyses by UV-Spectrophotometer (540 nm)

#### 5. DETERMINATION OF PBB/PBDE WITH GC-MS BY IEC 62321-6 2015

Sample Preparation

Weigh sample (0.5-4.0g) into extraction thimble

Soxhlet Extraction with Toluene

Filter through 0.45 um membrane filter

Analyses by GC-MS (with appropriate dilution)

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## DETERMINATION OF PHTHALATES WITH GC-MS BY IEC 62321-8:2017

Sample Cutting / Preparation

Sample Measurement

Solvent Extraction

Concentrate / Dilute extracted solution

GC-MS analysis

DATA

\*\*\* End of test report \*\*\*

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