

## TEST REPORT

APPLICANT : Insung Chemical Corp. Co., Ltd.  
ADDRESS : #1722, Keumkang Penterium IT Tower, 282, Hagui-ro, Dongan-gu,  
Anyang-si, Gyeonggi-do, Korea

PAGE: 1 of 8

REPORT NO. RT23R-S2030-E

DATE: Apr. 03, 2023

SAMPLE DESCRIPTION : The following submitted sample(s) said to be:-

NAME/TYPE OF PRODUCT : DuPont™ SE-4450  
NAME OF MATERIAL : Silicone  
SAMPLE ID NO. : RT23R-S2030  
MANUFACTURER/VENDOR : Insung Chemical Corp. Co., Ltd.  
NAME OF BUYER : Amkor Technology Inc.

SAMPLE RECEIVED : Mar. 28, 2023  
TESTING DATE : Mar. 28, 2023 ~ Apr. 03, 2023

TEST METHOD(S) : Please see the following page(s).  
TEST RESULT(S) : Please see the following page(s).

\* Note 1 : The test results presented in this report refer only to the object tested.

\* Note 2 : This report shall not be reproduced except in full without the written approval of the testing laboratory.

Approved by,



Jade Jang / Lab. Technical Manager

Authorized by,



Bo Park / Lab. General Manager



Authenticity check

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REPORT NO. RT23R-S2030-E

SAMPLE ID NO. : RT23R-S2030  
SAMPLE DESCRIPTION : DuPont™ SE-4450

TEST ITEM	UNIT	TEST METHOD	MDL	RESULT
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 Edition 1.0 : 2013, by acid digestion and determined by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg		5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 : 2013/AMD1 : 2017, by acid digestion and determined by ICP-OES	2	N.D.
Hexavalent Chromium (Cr <sup>6+</sup> )	mg/kg	With reference to IEC 62321-7-2 Edition 1.0 : 2017, by alkaline/toluene digestion and determined by UV-VIS Spectrophotometer	8	N.D.
<b>Polybrominated Biphenyl (PBBs)</b>				
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and determined by GC/MS	5	N.D.
Dibromobiphenyl	mg/kg		5	N.D.
Tribromobiphenyl	mg/kg		5	N.D.
Tetrabromobiphenyl	mg/kg		5	N.D.
Pentabromobiphenyl	mg/kg		5	N.D.
Hexabromobiphenyl	mg/kg		5	N.D.
Heptabromobiphenyl	mg/kg		5	N.D.
Octabromobiphenyl	mg/kg		5	N.D.
Nonabromobiphenyl	mg/kg		5	N.D.
Decabromobiphenyl	mg/kg		5	N.D.
<b>Polybrominated Diphenyl Ether (PBDEs)</b>				
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and determined by GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg		5	N.D.
Tribromodiphenyl ether	mg/kg		5	N.D.
Tetrabromodiphenyl ether	mg/kg		5	N.D.
Pentabromodiphenyl ether	mg/kg		5	N.D.
Hexabromodiphenyl ether	mg/kg		5	N.D.
Heptabromodiphenyl ether	mg/kg		5	N.D.
Octabromodiphenyl ether	mg/kg		5	N.D.
Nonabromodiphenyl ether	mg/kg		5	N.D.
Decabromodiphenyl ether	mg/kg		5	N.D.

Tested by : Jooyeon Lee, Chano Kim, Hayan Park

Notes : mg/kg = ppm = parts per million  
 < = Less than  
 N.D. = Not detected (<MDL)  
 MDL = Method detection limit

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## TEST REPORT

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DATE: Apr. 03, 2023

REPORT NO. RT23R-S2030-E

SAMPLE ID NO. : RT23R-S2030  
SAMPLE DESCRIPTION : DuPont™ SE-4450

TEST ITEM	UNIT	TEST METHOD	MDL	RESULT
Bromine (Br)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Chlorine (Cl)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Fluorine (F)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Iodine (I)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Antimony (Sb)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	N.D.

Tested by : Chano Kim, Jooyeon Lee

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PAGE: 4 of 8  
DATE: Apr. 03, 2023

REPORT NO. RT23R-S2030-E

SAMPLE ID NO. : RT23R-S2030  
SAMPLE DESCRIPTION : DuPont™ SE-4450

TEST ITEM	CAS NO.	UNIT	TEST METHOD	MDL	RESULT
Dibutyl phthalate (DBP)	84-74-2	mg/kg	With reference to IEC 62321-8 Edition 1.0 : 2017, by solvent extraction and determined by GC/MS	50	N.D.
Di(2-ethylhexyl) phthalate (DEHP)	117-81-7	mg/kg		50	N.D.
Benzyl butyl phthalate (BBP)	85-68-7	mg/kg		50	N.D.
Diisobutyl phthalate (DIBP)	84-69-5	mg/kg		50	N.D.

Tested by : Hayan Park

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\* View of sample as received;-



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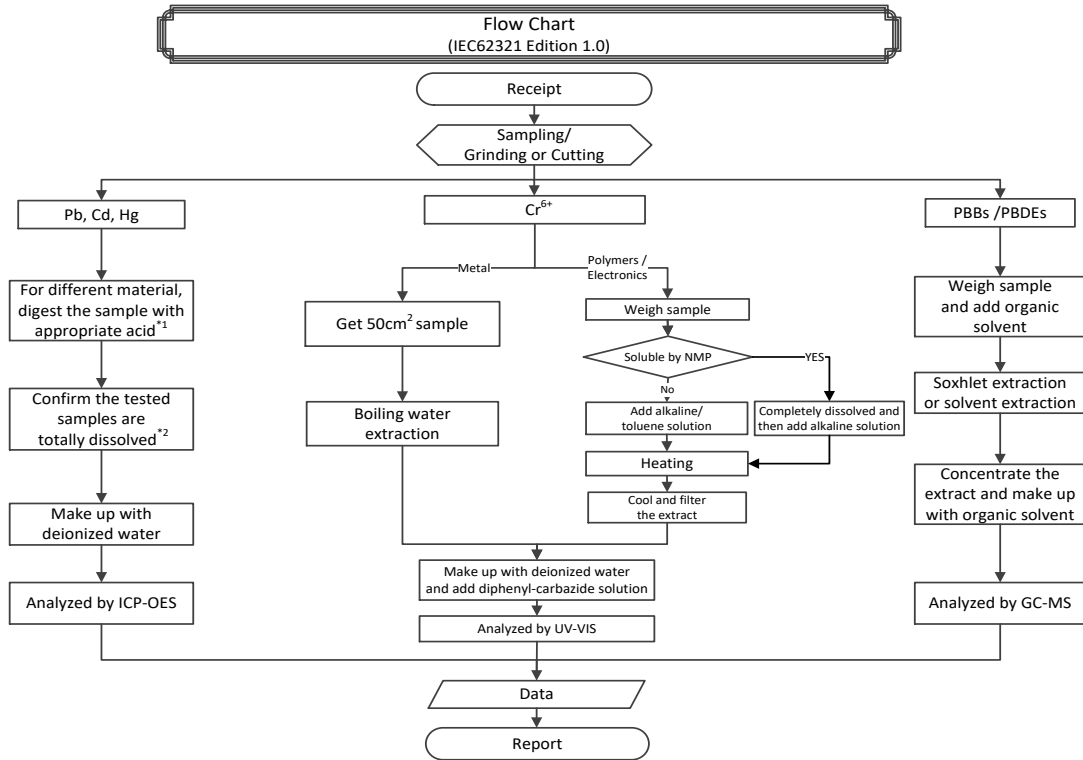


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**TEST REPORT**

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SAMPLE ID NO. : RT23R-S2030  
SAMPLE DESCRIPTION : DuPont™ SE-4450



Remarks :

\*1 : List of appropriate acid :

Material	Acid added for digestion
Polymers	HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub> , H <sub>3</sub> BO <sub>3</sub>
Metals	HNO <sub>3</sub> , HCl, HF
Electronics	HNO <sub>3</sub> , HCl, H <sub>2</sub> O <sub>2</sub> , HBF <sub>4</sub>

\*2 : The samples were dissolved totally by pre-conditioning method according to above flow chart.



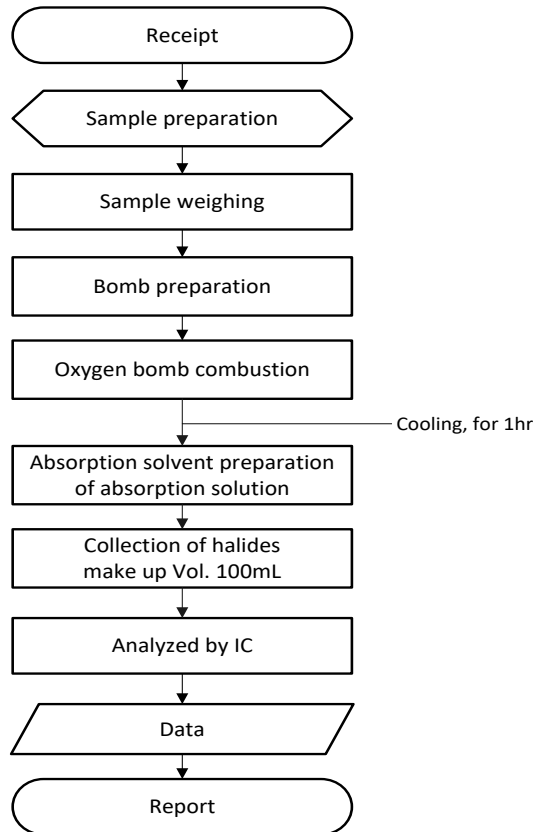
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### Flow Chart (EN14582)



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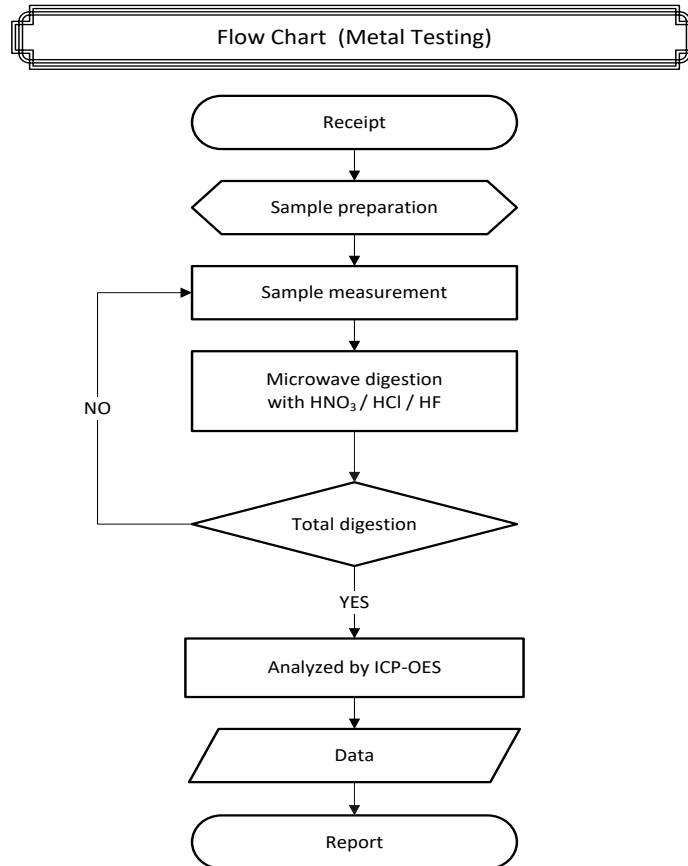
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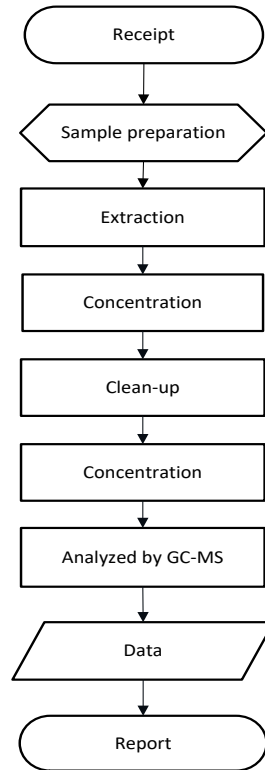
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SAMPLE ID NO. : RT23R-S2030  
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### Flow Chart (Phthalates)



\*\*\*\*\* End of Report \*\*\*\*\*

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