

Test Report

No. : CE/2020/34802

Date : 2020/03/27

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HITACHI CHEMICAL CO., LTD.

5-1 SUNAYAMA, KAMISU-SHI, IBARAKI 314-0255, JAPAN

The following samples was/were submitted and identified by/on behalf of the applicant as :

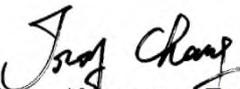
Sample Submitted By : HITACHI CHEMICAL CO., LTD.
Sample Description : LIQUID AND FILM SOLDER RESIST FOR PRINTED WIRING BOARD
Style/Item No. : SR7200GR=>SR7200G/CT7200A,SR7200GR/CT7200A
Sample Receiving Date : 2020/03/20
Testing Period : 2020/03/20 to 2020/03/27

Test Requested :

- (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).
- (2) Please refer to next pages for the other item(s).

Test Result(s) : Please refer to following pages.

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.


Troy Chang / Manager - Tech
Signed for and behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



PIN CODE: 32354243

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Test Result(s)

PART NAME No.1 : GREEN PASTE

Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+AMD1:2017 and performed by ICP-OES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321-7-2 (2017) and performed by UV-VIS.	8	n.d.	1000
Sum of PBBs	mg/kg	With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg	5	n.d.	-	
Decabromodiphenyl ether	mg/kg	5	n.d.	-	

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Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α - HBCDD, β - HBCDD, γ - HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321 (2008). Analysis was performed by GC/MS.	5	n.d.	-
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n.d.	1000
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg		50	n.d.	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg		50	n.d.	1000
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg		50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg		50	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg		50	n.d.	-
DMEP (Bis (2-methoxyethyl) phthalate) (CAS No.: 117-82-8)	mg/kg		50	n.d.	-
DIPP (Di-iso-pentyl phthalate) (CAS No.: 605-50-5)	mg/kg		50	n.d.	-
DNHP (Di-n-heptyl phthalate) (CAS No.: 3648-21-3)	mg/kg		50	n.d.	-
DHNUP (1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters) (CAS No.: 68515-42-4)	mg/kg		50	n.d.	-
DIHP (1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich) (CAS No.: 71888-89-6)	mg/kg		50	n.d.	-
DNPP (Di-n-pentyl phthalate) (CAS No.: 131-18-0)	mg/kg		50	n.d.	-

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Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg		50	195	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-
Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	With reference to CEN/TS 15968 (2010). Analysis was performed by LC/MS.	0.01	n.d.	-
PFOA (CAS No.: 335-67-1)	mg/kg	With reference to CEN/TS 15968 (2010). Analysis was performed by LC/MS.	0.01	n.d.	-
Polychlorinated Biphenyls (PCBs) (CAS No.: 1336-36-3)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by GC/MS.	0.5	n.d.	-
Polychlorinated Naphthalene (PCNs)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by GC/MS.	5	n.d.	-
Polychlorinated Terphenyls (PCTs)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by GC/MS.	0.5	n.d.	-
Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins) (CAS No.: 85535-84-8)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by GC/MS.	100	n.d.	-
TBBP-A-bis (CAS No.: 21850-44-2)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by GC/MS.	5	n.d.	-
Tributyl Tin (TBT)	mg/kg	With reference to ISO 17353 (2004). Analysis was performed by GC/FPD.	0.03	n.d.	-
Bis(tributyltin)oxide (TBTO) (CAS No.: 56-35-9)	mg/kg	With reference to ISO 17353 (2004). Analysis was performed by GC/FPD. Calculated from the result of Tributyl Tin (TBT).	0.03 (▲)	n.d.	-
Triphenyl Tin (TphT)	mg/kg	With reference to ISO 17353 (2004). Analysis was performed by GC/FPD.	0.03	n.d.	-
Dibutyl Tin (DBT)	mg/kg	With reference to ISO 17353 (2004). Analysis was performed by GC/FPD.	0.03	2.90	-
Diocetyl Tin (DOT)	mg/kg	With reference to ISO 17353 (2004). Analysis was performed by GC/FPD.	0.03	n.d.	-

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Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Polyvinyl chloride (PVC)	**	Analysis was performed by FTIR and FLAME Test.	-	Negative	-
Asbestos					
Chrysotile (CAS No.: 12001-29-5)	%	With reference to EPA 600/R-93/116 (1993). Analysis was performed by Stereo Microscope (SM), Dispersion Staining Polarized Light Microscope (DS-PLM) and X-ray Diffraction Spectrometer (XRD).	-	Negative	-
Amosite (CAS No.: 12172-73-5)	%		-	Negative	-
Crocidolite (CAS No.: 12001-28-4)	%		-	Negative	-
Anthophyllite (CAS No.: 77536-67-5)	%		-	Negative	-
Tremolite (CAS No.: 77536-68-6)	%		-	Negative	-
Actinolite (CAS No.: 77536-66-4)	%		-	Negative	-
AZO					
1): 4-AMINODIPHENYL (CAS No.: 92-67-1)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
2): BENZIDINE (CAS No.: 92-87-5)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
3): 4-CHLORO-O-TOLUIDINE (CAS No.: 95-69-2)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
4): 2-NAPHTHYLAMINE (CAS No.: 91-59-8)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
5): O-AMINOAZOTOLUENE (CAS No.: 97-56-3)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
6): 2-AMINO-4-NITROTOLUENE (CAS No.: 99-55-8)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
7): P-CHLOROANILINE (CAS No.: 106-47-8)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
8): 2,4-DIAMINOANISOLE (CAS No.: 615-05-4)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
9): 4,4'-DIAMINODIPHENYLMETHANE (CAS No.: 101-77-9)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
10): 3,3'-DICHLOOROBENZIDINE (CAS No.: 91-94-1)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
11): 3,3'-DIMETHOXYBENZIDINE (CAS No.: 119-90-4)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
12): 3,3'-DIMETHYLBENZIDINE (CAS No.: 119-93-7)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-

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Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
13): 3,3'-DIMETHYL-4,4'-DIAMINODIPHENYLMETHANE (CAS No.: 838-88-0)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
14): P-CRESIDINE (2-METHOXY-5-METHYLANILINE) (CAS No.: 120-71-8)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
15): 4,4'-METHYLENE-BIS-(2-CHLOROANILINE) (CAS No.: 101-14-4)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
16): 4,4'-OXYDIANILINE (CAS No.: 101-80-4)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
17): 4,4'-THIODIANILINE (CAS No.: 139-65-1)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
18): O-TOLUIDINE (CAS No.: 95-53-4)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
19): 2,4-TOLUYLENEDIAMINE (CAS No.: 95-80-7)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
20): 2,4,5-TRIMETHYLANILINE (CAS No.: 137-17-7)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
21): O-ANISIDINE (CAS No.: 90-04-0)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
22): 4-AMINOAZOBENZENE (CAS No.: 60-09-3)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
23): 2,4-XYLIDINE (CAS No.: 95-68-1)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
24): 2,6-XYLIDINE (CAS No.: 87-62-7)	mg/kg	With reference to LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n.d.	-
Antimony (Sb)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-OES.	2	n.d.	-
Arsenic (As)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-OES.	2	n.d.	-
Barium (Ba)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-OES.	2	92800	-
Chromium (Cr)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-OES.	2	n.d.	-

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Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Selenium (Se)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-OES.	2	n.d.	-
Beryllium (Be)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-OES.	2	n.d.	-
Red phosphorus	**	Analysis was performed by Pyrolyzer-GC/MS.	-	Negative	-
Tetrabromobisphenol A (TBBP-A) (CAS No.: 79-94-7)	mg/kg	With reference to Global SOP RSTS-E&E-121 (2012). Analysis was performed by LC/MS.	10	n.d.	-
Bisphenol A (CAS No.: 80-05-7)	mg/kg	With reference to RSTS-CHEM-239-1 (2016). Analysis was performed by UPLC-MSMS.	1	n.d.	-

Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected = less than MDL
4. " - " = Not Regulated
5. ** = Qualitative analysis (No Unit)
6. Negative = Undetectable / Positive = Detectable
7. Testing range of asbestos qualitative analysis is from less than 0.1% to 100%. The judgment criterion: asbestos fibers being found is shown as "Positive"; asbestos fibers not being found is shown as "Negative".
8. (▲) : The MDL was evaluated for element / tested substance.

Conversion Formula : $AX = A \times F$

AX	A	F
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)	1.024

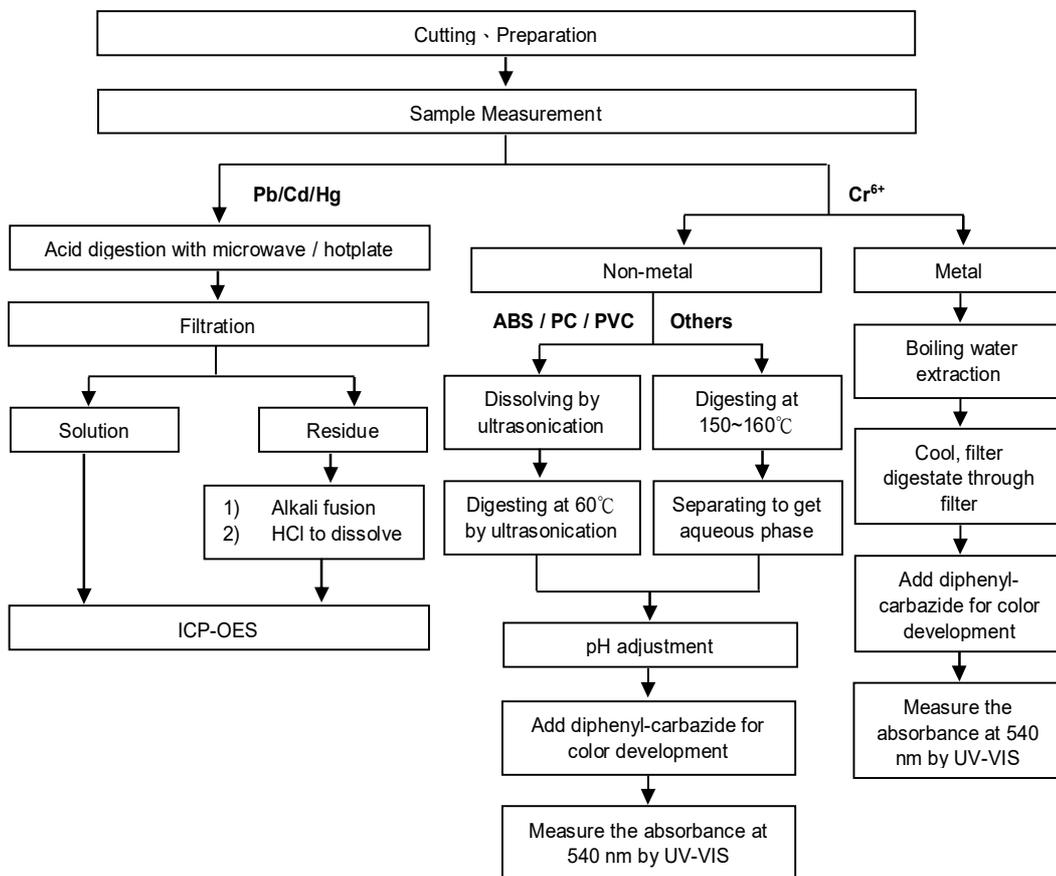
Parameter Conversion Table : https://twap.sgs.com/sgsrsts/chn/download-REACH_tw.asp

PFOS Reference Information : POPs - (EU) 2019/1021

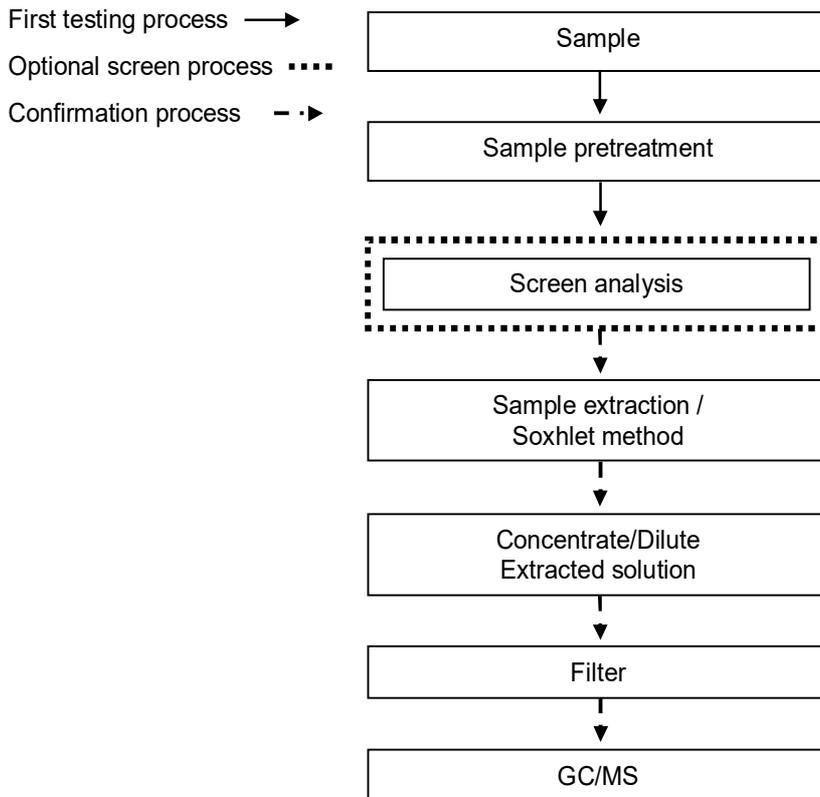
Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1µg/m².

Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

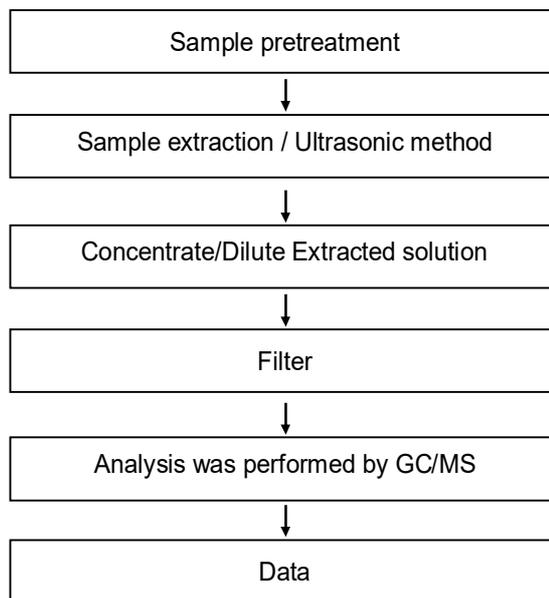


Analytical flow chart – PBB / PBDE



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Analytical flow chart - HBCDD

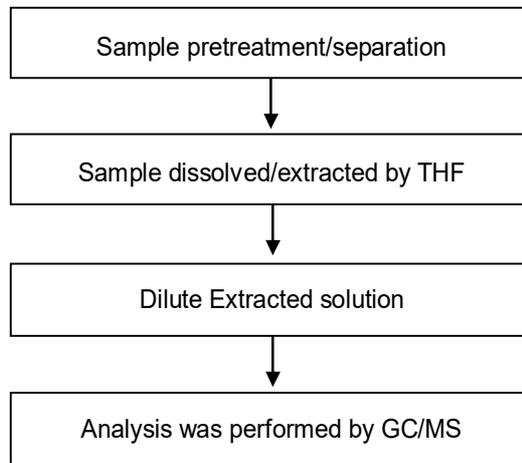


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Analytical flow chart - Phthalate

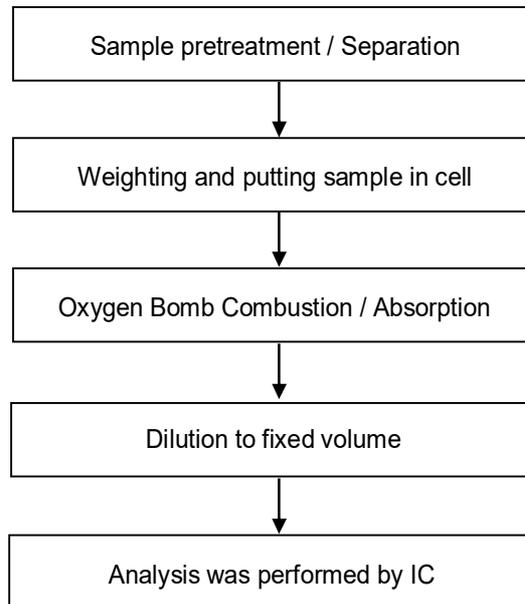
【Test method: IEC 62321-8】

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Analytical flow chart - Halogen

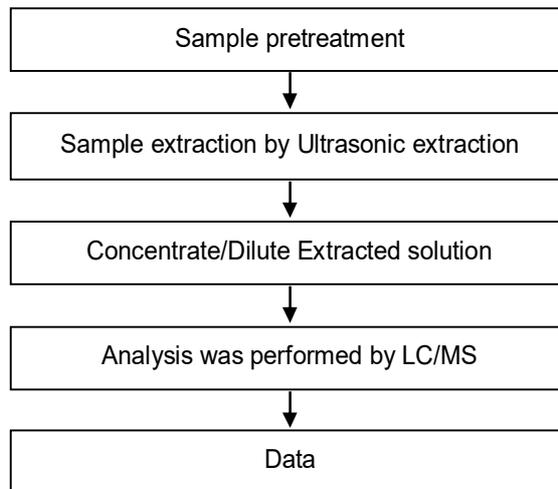


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Analytical flow chart - PFOA/PFOS



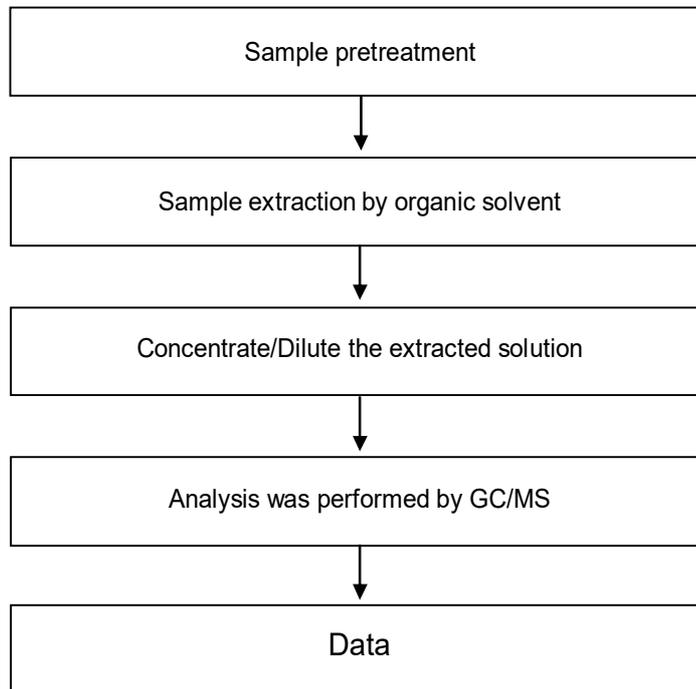
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Analytical flow chart

* Apply to: PCBs, PCNs, PCTs, Mirex, Chlorinated Paraffins



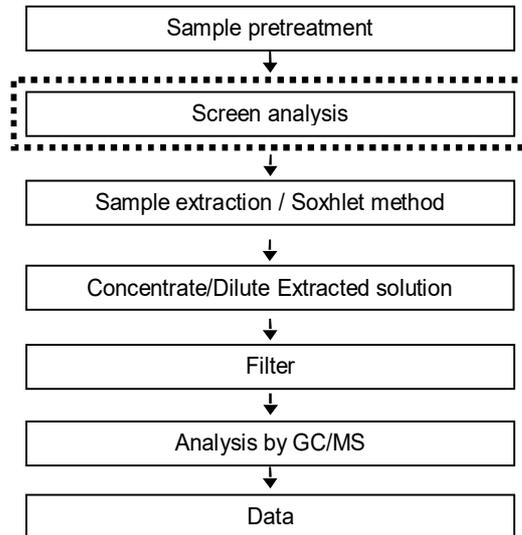
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Analytical flow chart - TBBP-A-bis

First testing process 
 Optional screen process 
 Confirmation process 

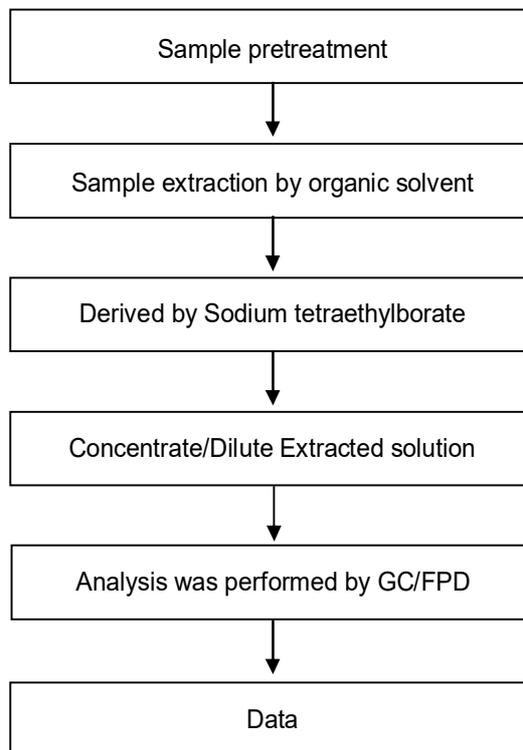


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Analytical flow chart - Organic-Tin

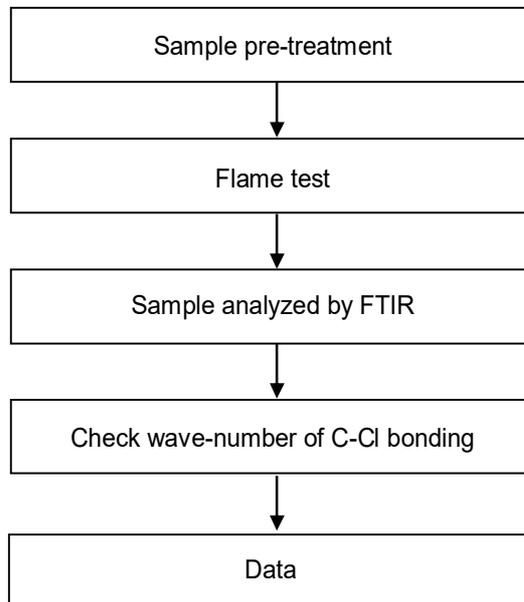


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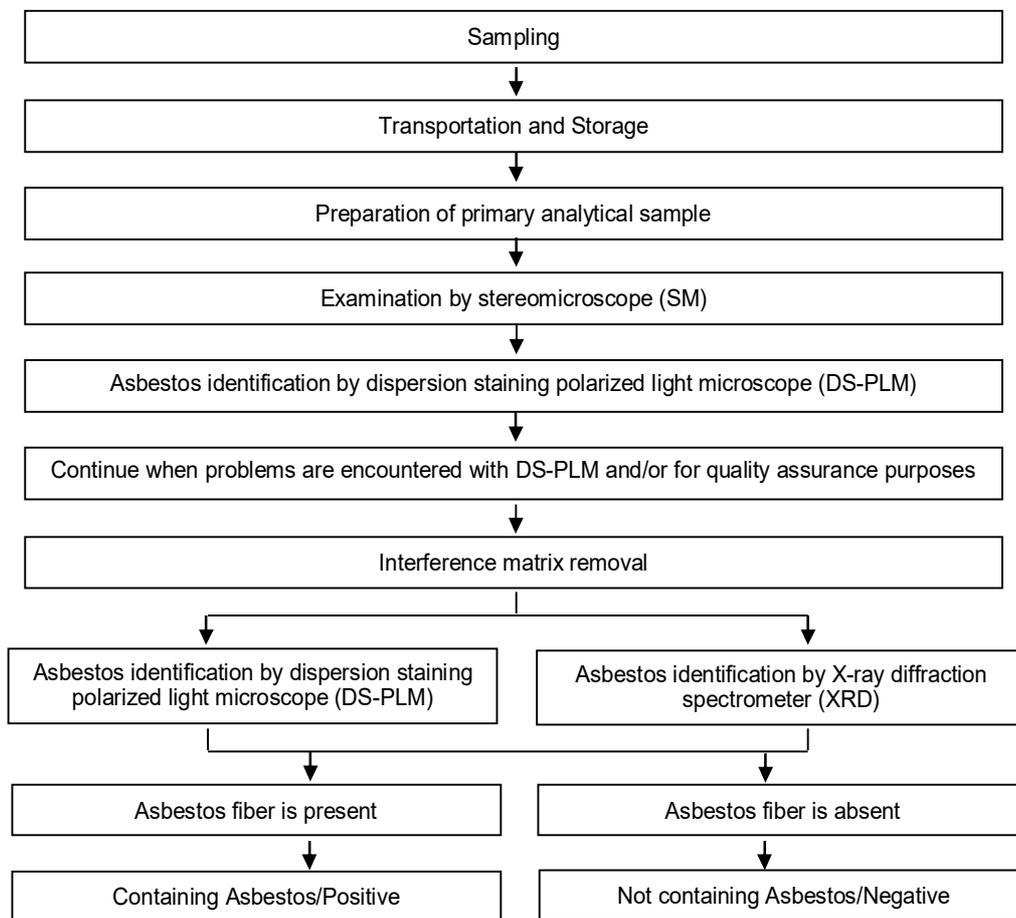
Analysis flow chart - PVC



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Analysis flow chart for determination of Asbestos

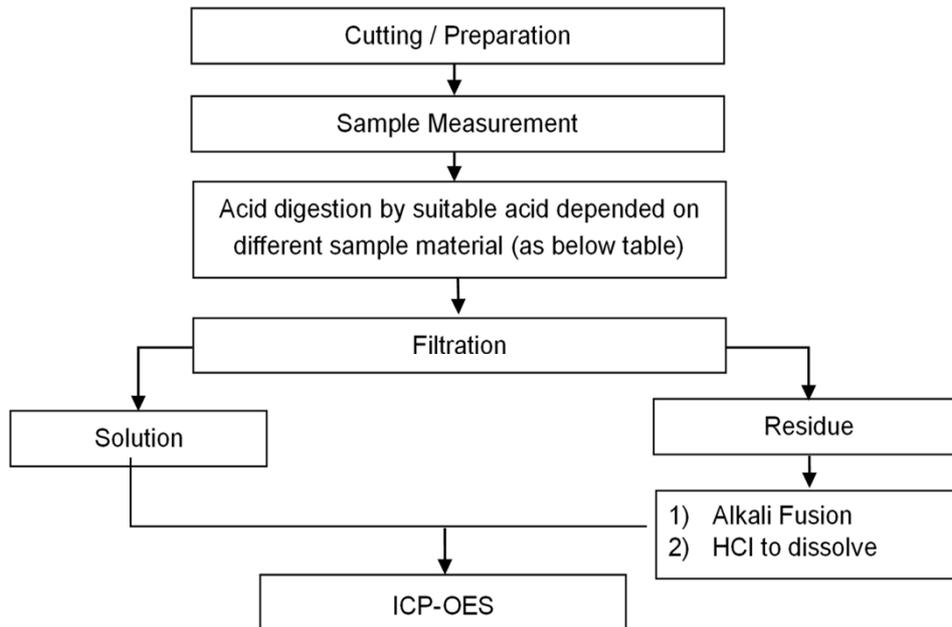
【Reference method: EPA 600/R-93/116】



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Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.

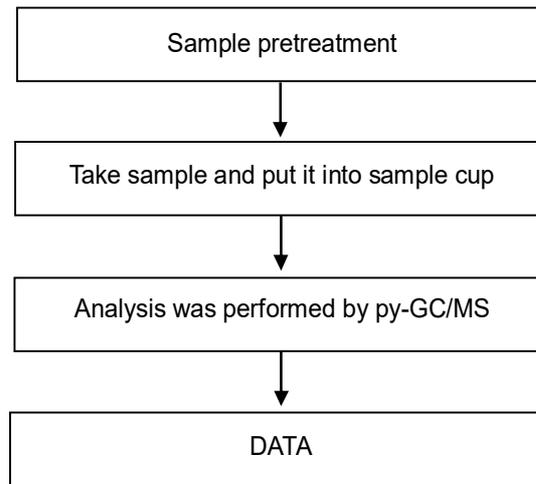


Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
Others	Added appropriate reagent to total digestion

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Analytical flow chart - Red phosphorus

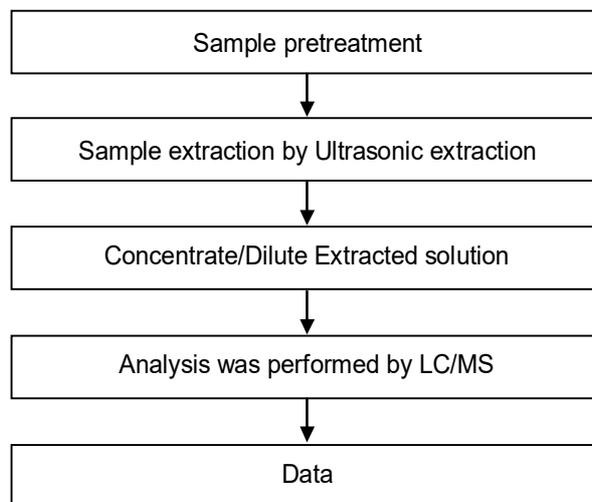


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Analytical flow chart - TBBP-A

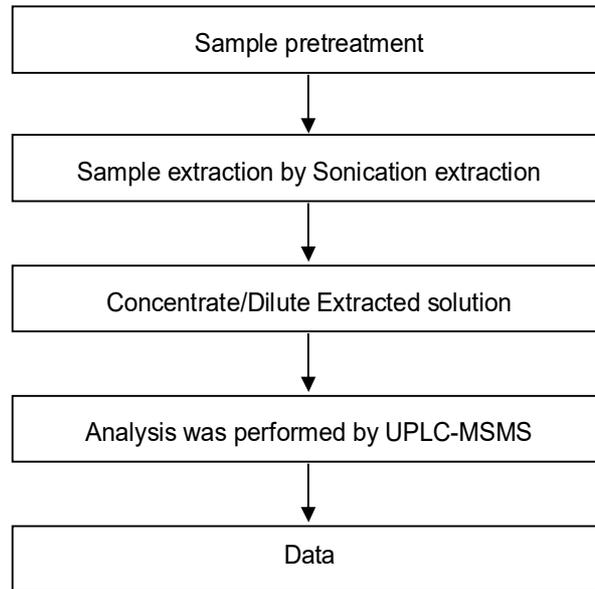


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Analytical flow chart - Bisphenol A



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Test Report

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* The tested sample / part is marked by an arrow if it's shown on the photo. *

CE/2020/34802



** End of Report **