

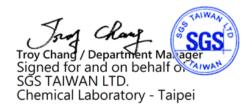
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GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

The following sample(s) was/were submitted and identified by the applicant as:						
Sample Submitted B	у	:	GLENCORE NIKKELVERK AS			
Sample Name		:	YEAR SAMPLE 2021, NICKEL METAL REGULAR CROWNS			
Buyer/Order No.		:	4500766020			
============	====	====				
Sample Receiving Da	ate	:	07-Feb-2022			
Testing Period		:	07-Feb-2022 to 11-Feb-2022			
Test Requested	:	(1)	As specified by client, with reference to RoHS 2011/65/EU Annex II and amending			
			Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs,			
			DBP, BBP, DEHP, DIBP contents in the submitted sample(s).			
		(2)	Please refer to next pages for the other item(s).			
Test Results	:		Please refer to following pages.			
Conclusion	:	(1)	Based on the performed tests on submitted sample(s), the test results of Cadmium,			
			Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as			
			set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.			





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Test Part Description

No.1 : SILVER COLORED METAL

Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd) (CAS No.: 7440-43-9)	With reference to IEC 62321-5: 2013,	mg/kg	2	n.d.	100
Lead (Pb) (CAS No.: 7439-92-1)	analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Mercury (Hg) (CAS No.: 7439-97-6)	With reference to IEC 62321-4: 2013+	mg/kg	2	n.d.	1000
	AMD1: 2017, analysis was performed				
	by ICP-OES.				
Hexavalent Chromium Cr(VI) (CAS No.:	With reference to IEC 62321-7-1:	µg/cm²	0.1	n.d.	-
18540-29-9) (#2)	2015, analysis was performed by UV-				
	VIS.				
Monobromobiphenyl		mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	-
Pentabromobiphenyl		mg/kg	5	n.d.	-
Hexabromobiphenyl		mg/kg	5	n.d.	-
Heptabromobiphenyl		mg/kg	5	n.d.	-
Octabromobiphenyl		mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
Sum of PBBs	With reference to IEC 62321-6: 2015,	mg/kg	-	n.d.	1000
Monobromodiphenyl ether	analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromodiphenyl ether		mg/kg	5	n.d.	-
Tribromodiphenyl ether		mg/kg	5	n.d.	-
Tetrabromodiphenyl ether		mg/kg	5	n.d.	-
Pentabromodiphenyl ether		mg/kg	5	n.d.	-
Hexabromodiphenyl ether		mg/kg	5	n.d.	-
Heptabromodiphenyl ether		mg/kg	5	n.d.	-
Octabromodiphenyl ether		mg/kg	5	n.d.	-
Nonabromodiphenyl ether		mg/kg	5	n.d.	-
Decabromodiphenyl ether		mg/kg	5	n.d.	_
Sum of PBDEs		mg/kg	-	n.d.	1000

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Test Item(s)	Method	Unit	MDL	Result No.1	Limit
Butyl benzyl phthalate (BBP) (CAS No.: 85-68-7)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Dibutyl phthalate (DBP) (CAS No.: 84- 74-2)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Di-(2-ethylhexyl) phthalate (DEHP) (CAS No.: 117-81-7)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Diisobutyl phthalate (DIBP) (CAS No.: 84-69-5)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Diisodecyl phthalate (DIDP) (CAS No.: 26761-40-0, 68515-49-1)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Diisononyl phthalate (DINP) (CAS No.: 28553-12-0, 68515-48-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Di-n-octyl phthalate (DNOP) (CAS No.: 117-84-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α- HBCDD, β- HBCDD, γ- HBCDD) (CAS No.: 25637-99-4, 3194- 55-6 (134237-51-7, 134237-50-6, 134237-52-8))	With reference to IEC 62321: 2008, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Fluorine (F) (CAS No.: 14762-94-8)		mg/kg	50	n.d.	-
Chlorine (Cl) (CAS No.: 22537-15-1)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	-
Bromine (Br) (CAS No.: 10097-32-2)	analysis was performed by IC.	mg/kg	50	n.d.	-
lodine (I) (CAS No.: 14362-44-8)		mg/kg	50	n.d.	-
PFOS and its salts (CAS No.: 1763-23-1 and its salts)	With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
PFOA and its salts (CAS No.: 335-67-1 and its salts)		mg/kg	0.01	n.d.	-
Polyvinyl chloride (PVC)	With reference to ASTM E1252: 2013, analysis was performed by FT-IR and Flame Test.	**	-	Negative	-
Antimony (Sb) (CAS No.: 7440-36-0)	With reference to US EPA 3050B:	mg/kg	2	n.d.	-
Bismuth (Bi) (CAS No.: 7440-69-9)	1996, analysis was performed by ICP-	mg/kg	2	n.d.	-
Beryllium (Be) (CAS No.: 7440-41-7)	OES.	mg/kg	2	n.d.	_

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Polychlorinated biphenyls (PCBs)	With reference to US EPA 3550C:	mg/kg	0.5	n.d.	-
Polychlorinated naphthalene (PCNs)	2007, analysis was performed by	mg/kg	5	n.d.	-
Polychlorinated terphenyls (PCTs)	GC/MS.	mg/kg	0.5	n.d.	-
Short Chain Chlorinated Paraffins(C10-	With reference to ISO 18219: 2015,	mg/kg	50	n.d.	-
C13) (SCCP) (CAS No.: 85535-84-8)	analysis was performed by GC/MS.				
Triphenyl tin (TPT)		mg/kg	0.03	n.d.	-
Tributyl tin (TBT)	With reference to ISO 17353: 2004,	mg/kg	0.03	n.d.	-
Dioctyl tin (DOT)	analysis was performed by GC/FPD.	mg/kg	0.03	n.d.	-
Dibutyl tin (DBT)		mg/kg	0.03	n.d.	-
Bis(tributyltin) oxide (TBTO) (CAS No.:	Calculated from the result of Tributyl	mg/kg	0.03	n.d.	-
56-35-9)	Tin (TBT).				

Note :

- 1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
- 2. MDL = Method Detection Limit
- 3. n.d. = Not Detected (Less than MDL)
- 4. "-" = Not Regulated
- 5. **= Qualitative analysis (No Unit)
- 6. Negative = Undetectable ; Positive = Detectable
- 7. PFOS and its salts including :

CAS No.: 29081-56-9, 2795-39-3, 29457-72-5, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7.

8. PFOA and its salts including :

CAS No.: 3825-26-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0.

9. (#2) =

a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 μ g/cm². The sample coating is considered to contain Cr(VI).

b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 μ g/cm²). The coating is considered a non-Cr(VI) based coating

c. The result between 0.10 μ g/cm² and 0.13 μ g/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination.

10. \blacktriangle : The MDL was evaluated for element / tested substance.

Conversion Formula : $AX = A \times F$						
	AX	A	F			
Bis(tributyltin)oxide (TBTO)		Tributyl Tin (TBT)	1.024			
Parameter Conversion Table :	cDownload.aspx#oth	erDoc				

Parameter Conversion Table : https://eecloud.sgs.com/Region_TW/DocDownload.aspx#otherDoc 11. The statement of compliance conformity is based on comparison of testing results and limits.

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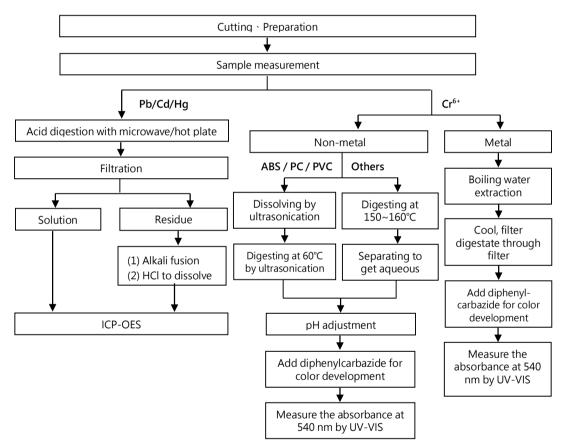
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Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.



(Cr⁶⁺ test method excluded)

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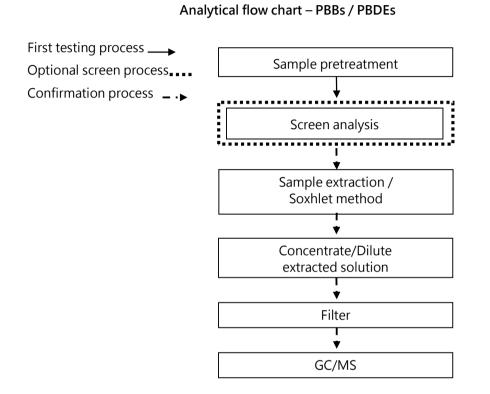


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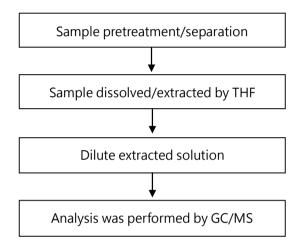
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GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analytical flow chart - Phthalate

[Test method: IEC 62321-8]



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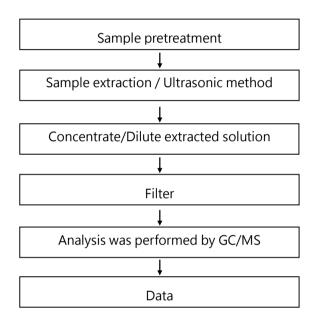
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Analytical flow chart - HBCDD



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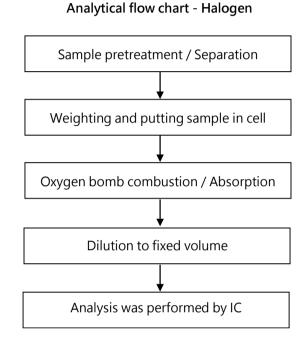


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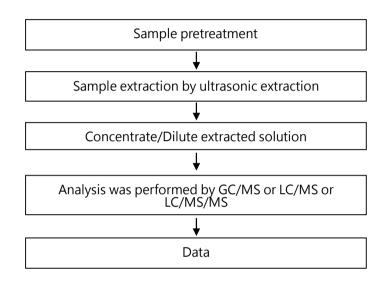
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Analytical flow chart - PFAS (including PFOA/PFOS/its related compound, etc.)



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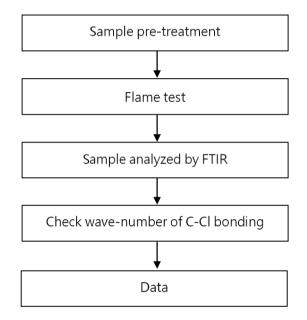
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Analysis flow chart - PVC



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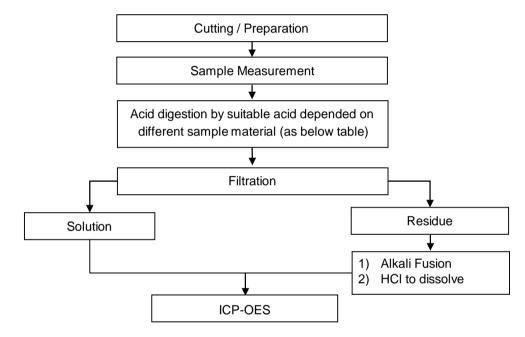
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Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.



Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCI, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCI
Others	Added appropriate reagent to total digestion

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Sample pretreatment Sample extraction by organic solvent Concentrate/Dilute the extracted solution Analysis was performed by GC/MS Data

Analytical flow chart

* Apply to: PCBs, PCNs, PCTs, Mirex, Chlorinated Paraffins, DBBT

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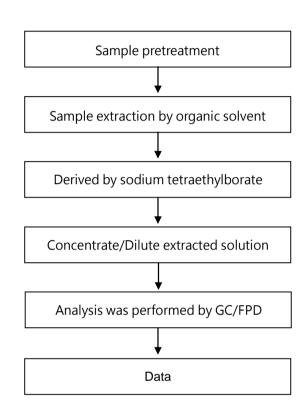


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Analytical flow chart - Organic-Tin

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* The tested sample / part is marked by an arrow if it's shown on the photo. *



** End of Report **

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